



# Iron-On Graphic & Lettering Transfers

## Application Instructions



Iron On  
a Table



Use FIRM  
Pressure



Iron Entire  
Graphic



Cotton/Poly  
Setting



No Steam



No Ironing  
Board



**IMPORTANT:** Wash and dry your garment before applying your iron-on transfer or label. This will avoid any dye from the fabric from bleeding through onto your iron-on Transfer. Colors will appear more vibrant after iron-on process is completed.

Our Iron-On Transfers & Labels have been washer tested and will not come off when applied properly.

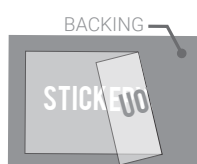
1



**PREHEAT** Use a dry iron (no steam), set to between cotton & polyester (one point less than maximum heat setting). Preheat for 3 minutes. Iron on a hard surface like a table.

**TIP:** We recommend placing a pillowcase under the garment, this will allow pressure to be spread evenly. Iron the area where the graphic will be applied for 5 seconds to remove wrinkles and moisture in the garment.

2



**PEEL** the clear transfer paper (with your iron-on graphic attached) off of the backing paper very slowly. The clear transfer paper will keep your artwork in place.

**TIP:** Bend or fold the corner of your page to find the edge for easier peeling.

3



**STICK** the iron-on with clear transfer paper on the garment, sticky side down.

**IMPORTANT:** Cover the transfer paper fully with the parchment paper provided. If you did not receive parchment paper, you can use any household parchment or wax paper.

4



**IRON** for 2 minutes in a circular motion.

**DO NOT** iron directly on the iron-on graphic (use parchment paper provided).

5



**PEEL** the clear transfer paper carefully from the iron-on graphic.

6



**PLACE** parchment paper back on the iron-on graphic and **IRON** again for 1-2 minutes in a circular motion.

**DO NOT** iron directly on the iron-on graphic.

7



**REMOVE** parchment paper. If the iron-on graphic has not fully adhered to the garment, replace the parchment paper and iron for additional 5 second intervals. Larger graphics may require more than 25 seconds per section of the transfer, especially around the corners and edges.

8



### CARE INSTRUCTIONS

- Wait 24 hours before first wash
- Wash the garment inside out
- Machine wash COLD using a mild detergent
- Do not dry clean
- No chlorine bleach
- For best result hang to dry



# Clear Background Iron-ons

## Application Instructions



Iron On  
a Table



Use FIRM  
Pressure



Iron Entire  
Graphic



Cotton/Poly  
Setting



No Steam



No Ironing  
Board



**IMPORTANT:** Wash and dry your garment before applying your iron-on transfer or label. This will avoid any dye from the fabric from bleeding through onto your iron-on Transfer. Colors will appear more vibrant after iron-on process is completed.

Our Iron-On Transfers & Labels have been washer tested and will not come off when applied properly.

1



**PREHEAT** Use a dry iron (no steam), set to between cotton & polyester (one point less than maximum heat setting). Preheat for 3 minutes. Iron on a hard surface like a table. We recommend placing a pillowcase under the garment, this will allow pressure to be spread evenly. Iron the area where the iron-on graphic will be applied for 5 seconds to remove wrinkles and moisture in the garment.

2



**CUT OUT** your iron-on from the page using scissors. For best results, cut closely to the edge of your iron-on image.

**NOTE:** Your image will appear backwards. It will face the correct way when applied to your garment.

3



**PLACE** the iron-on graphic on the garment, image side facing down.

**IMPORTANT:** Cover the iron-on graphic fully with the parchment paper provided and smooth out edges and wrinkles. If you did not receive parchment paper, you can use any household parchment or wax paper.

**DO NOT** iron directly on the iron-on graphic.

4



**IRON** using **FIRM** pressure for 15-20 seconds in a circular motion to get maximum opacity.

**NOTE:** Go over the edges of your iron-on image to make sure your iron-on is stuck down.

5



**REMOVE** parchment paper only once fully cooled down, then peel the backing slowly. If the iron-on graphic has not fully adhered to the garment, replace the parchment paper and iron for additional 5 second intervals. Larger graphics may require more than 25 seconds per section of the transfer, especially around the corners and edges.

6



### CARE INSTRUCTIONS

- Wait 24 hours before first wash.
- Wash the garment inside out.
- Machine wash COLD using a mild detergent.
- Do not dry clean.
- No chlorine bleach.
- For best result hang to dry.